Amendments to the Claims:

1. (currently amended) A diode pumped, intracavity doubled laser, comprising: at least two resonator mirrors defining a resonator cavity; an Nd:YVO₄ laser crystal positioned in the resonator cavity; an LBO doubling crystal positioned in the resonator cavity;

a diode pump source supplying a pump beam to the laser crystal and producing a laser crystal beam with at least one axial mode that are incident on the doubling crystal to produce a frequency doubled output beam with an output power of at least 1 watt with an optical efficiency of at least 23%, wherein the diode pump source is configured to be coupled to a power supply.

- 2. (original) The laser of claim 1, wherein the output power is at least 2 watts.
- 3. (original) The laser of claim 1, wherein the output power is at least 3 watts.
- 4. (original) The laser of claim 1, wherein the output power is at least 4 watts.
- 5. (original) The laser of claim 1, wherein the output power is at least 5 watts.
- 6. (original) The laser of claim 1, wherein the output power is at least 10 watts.
- 7. (original) The laser of claim 1, wherein the output power is at least 15 watts.
- 8. (original) The laser of claim 1, wherein the output power is at least 20 watts.
- 9. (original) The laser of claim 1, wherein the doubled output beam has a % RMS noise of less than 0.5%.
- 10. (original) The laser of claim 1, wherein the doubled output beam has a % RMS noise of less than 0.3%.
- 11. (original) The laser of claim 1, wherein the doubled output beam has a % RMS noise of less than 0.2%.

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- 12. (original) The laser of claim 1, wherein the doubled output beam has a % RMS noise of less than 0.1%.
 - 13. (original) The laser of claim 1, wherein the diode pump source is a diode bar.
- 14. (original) The laser of claim 1, wherein the diode pump source is a plurality of diode bars.
- 15. (original) The laser of claim 1, wherein the diode pump source is fiber-coupled.
- 16. (original) The laser of claim 1, wherein at least four axial modes are incident on the doubling crystal.
- 17. (original) The laser of claim 1, wherein at least five axial modes are incident on the doubling crystal.
- 18. (original) The laser of claim 1, wherein at least 10 axial modes are incident on the doubling crystal.
- 19. (original) The laser of claim 1, wherein the output beam is substantially TEM_{oo} .
 - 20. (new) A diode pumped, intracavity doubled laser, comprising: at least two resonator mirrors defining a resonator cavity; an Nd:YVO₄ laser crystal positioned in the resonator cavity;
- an LBO doubling crystal positioned in the resonator cavity; a diode pump source supplying a pump beam to the laser crystal and producing a laser crystal beam with at least one axial mode that are incident on the doubling crystal to produce a frequency doubled output beam with an output power of at least 1 watt, wherein the diode pump source is configured to be coupled to a power supply and a diode electrical power to optical efficiency is at least 40%.

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21. (new) A diode pumped, intracavity doubled laser, comprising: at least two resonator mirrors defining a resonator cavity; an Nd:YVO₄ laser crystal positioned in the resonator cavity; an LBO doubling crystal positioned in the resonator cavity;

a diode pump source supplying a pump beam to the laser crystal and producing a laser crystal beam with at least one axial mode that are incident on the doubling crystal to produce a frequency doubled output beam with an output power of at least 1 watt, the diode pump source being configured to be coupled to a power supply wherein an electrical diode power to optical efficiency of the intracavity doubled laser is at least 8%.